



Charging Ahead: Enevate's Silicon Li-ion EV Battery Breakthroughs



Pain Points for EV Adoption	Enevate Delivers
Carbon footprint	Up to 20% smaller carbon footprint
Long inconvenient charging time	10X faster, 5-minute Extreme Fast Charge
Price premium over ICE	20% lower cost anode, affordable EVs
Driving distance	30% more EV range, higher energy density
Low-temp performance	>100% better low temperature performance
Safety	Safer Battery, no lithium plating
Efficiency	Higher efficiencies in regenerative braking and charger utilization



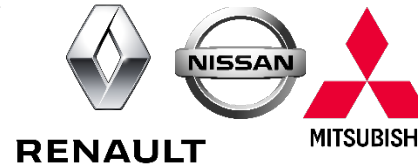
Competitive advantage for EVs when they can charge as fast as refueling a gas vehicle

Click on graphic below or link above to play



- **Enevate develops Next-Generation Li-ion battery technology for Electric Vehicles**

- Founded 2005 in Southern California, USA
- Latest investments by:

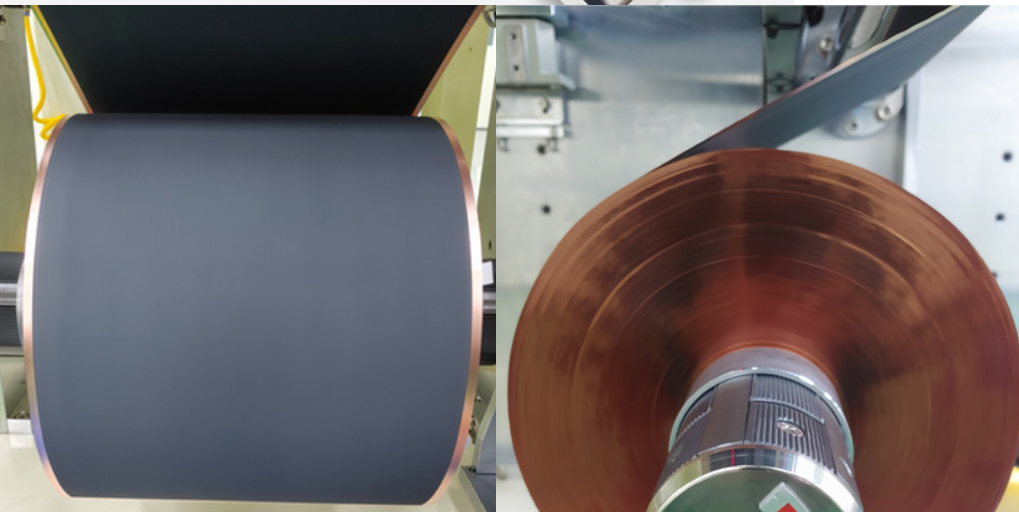


- **Our Vision:** A cleaner and sustainable environment through a variety of battery powered applications and products that are accessible and affordable to everyone
- **Our Mission:** Develop innovative battery technologies to accelerate adoption of electrified mobility
- **Our Business Model:** Battery technology licensing & transfer
 - Non-capital intensive, leverages experienced high volume & quality battery makers to supply the EV industry
- **Our Technology:** Developed over 10+ years with 350+ patents issued and in-process
 - Tested by 20+ battery and automotive manufacturers in Asia, US, and Europe
 - Licensing new 4th Generation XFC-Energy[®] technology with eXtreme[®] Fast Charge for high volume commercialization



XFC-Energy Technology provides a comprehensive cell solution to the automotive industry, developed for gigafactory-scale manufacturing and lower cost than conventional Li-ion cells

- **Processes designed for high volume continuous roll-to-roll processes of over 80 meters per minute**
- **Flexible anodes that can be stacked or wound**
- **Compatible with existing factories and most cathodes**
- **Capable of over 1000 cycles**
- **Operation at -20°C and below temperatures**
- **Currently designing for 2024-2025 model year EVs**
 - 2022-2023 for other applications



10+ years

LI-ION CELL
DEVELOPMENT

4 generations

SILICON-DOMINANT
LI-ION CELL
TECHNOLOGY

1 million meters

ELECTRODES
PRODUCED

2500 channels

AVAILABLE FOR BATTERY TESTS

50k electrical tests

PERFORMED

50k Li-ion cells

ASSEMBLED AND FINISHED

74 million hrs, **8400** yrs

CUMULATIVE CELL TESTING

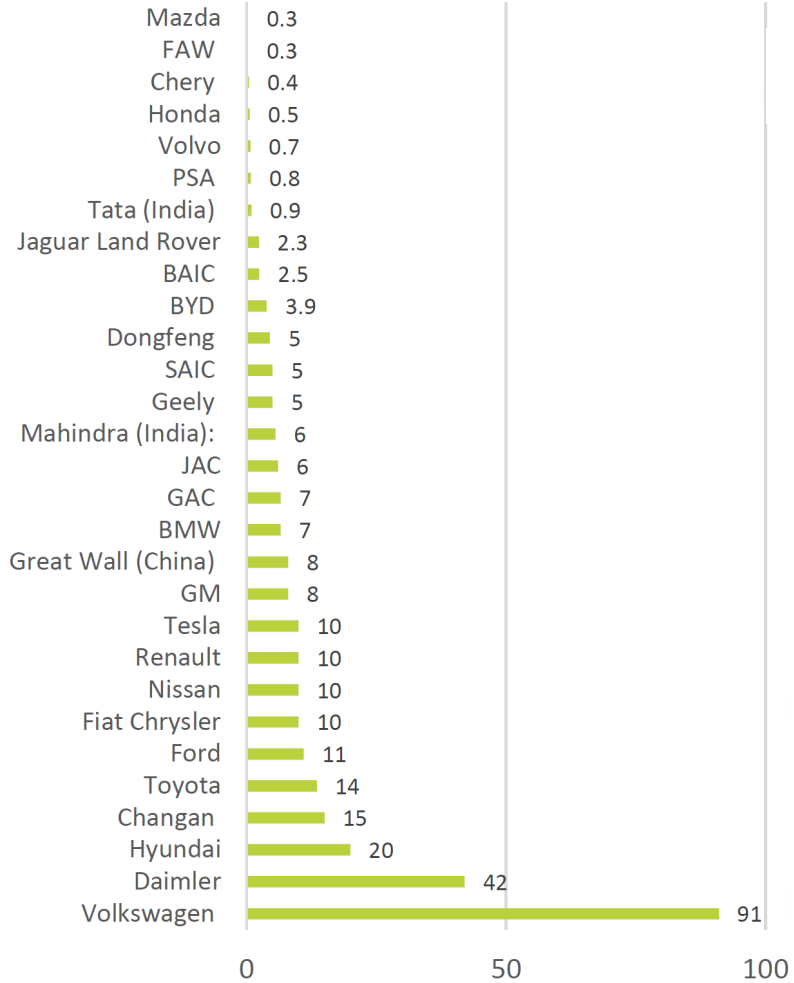
2 billion datapoints, **400GB** data

COLLECTED & ANALYZED

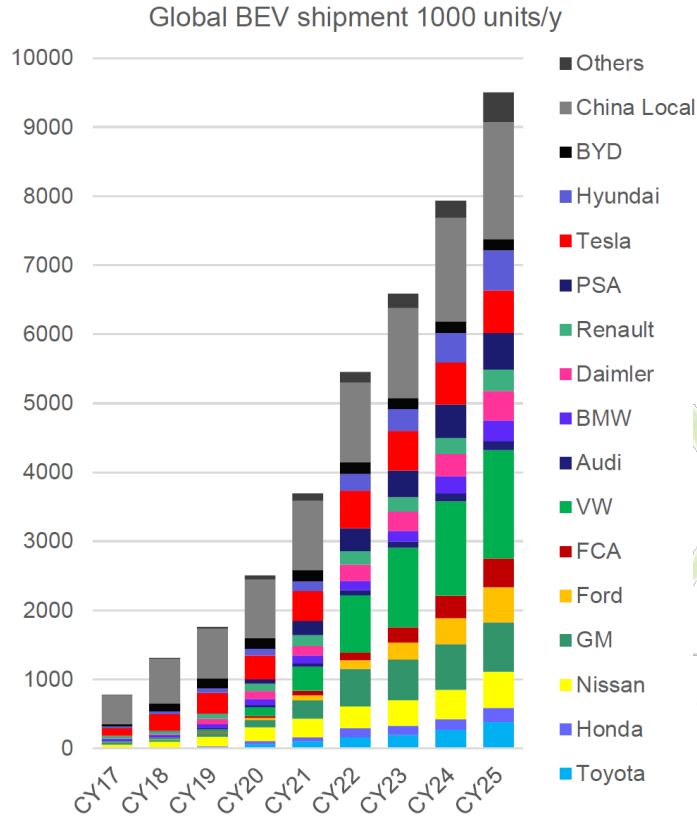
Electric Vehicle & Battery Opportunity is Massive



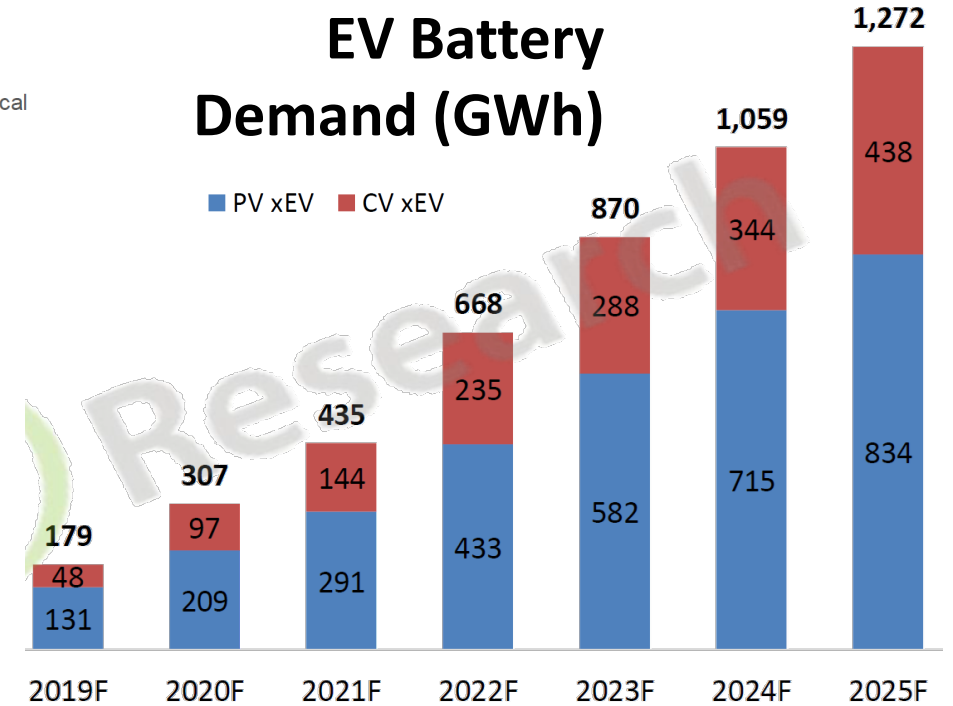
Carmakers to Invest More Than \$300B in EV



source: Avicenne, Jan 2020



EV Battery Demand (GWh)



PV: Passenger Vehicle
 CV: Commercial Vehicle
 source: SNE Research Report:
 Global EV & Battery Market Forecast, Sept 2019

By 2030, Tesla believes the global demand is for 10 TWh per year of EV batteries

source: Tesla Battery Day, 22 Sept 2020

Home
(8-10 hours)



Work or Destination
(45-90 min)



Fast Charge on the Road:
Drive-through Charging Station
(5-10 min, highway or street corner)

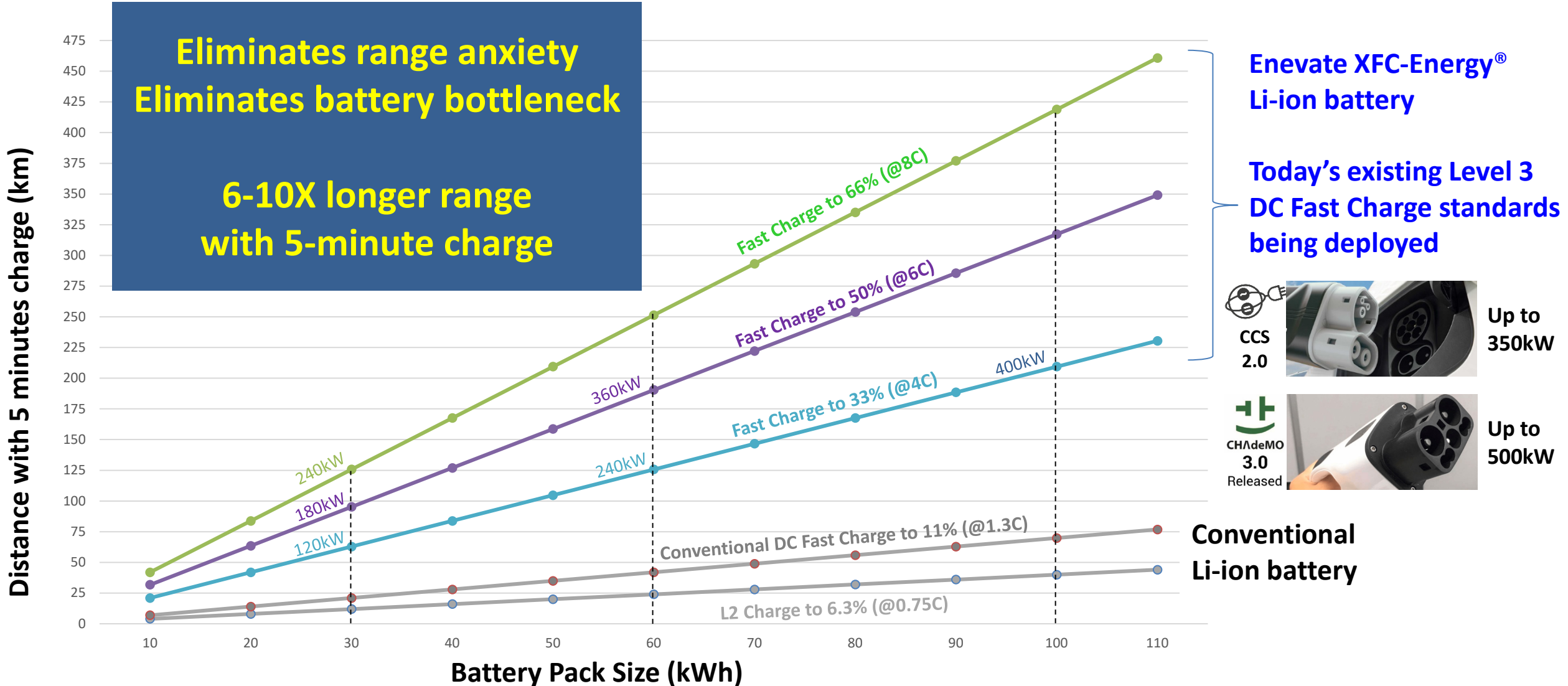


Extreme Fast Charging changes people's perception of EV charging convenience

5-Minute Charge: Paradigm Shift in EV "Refueling"

Eliminates range anxiety
Eliminates battery bottleneck

6-10X longer range
with 5-minute charge



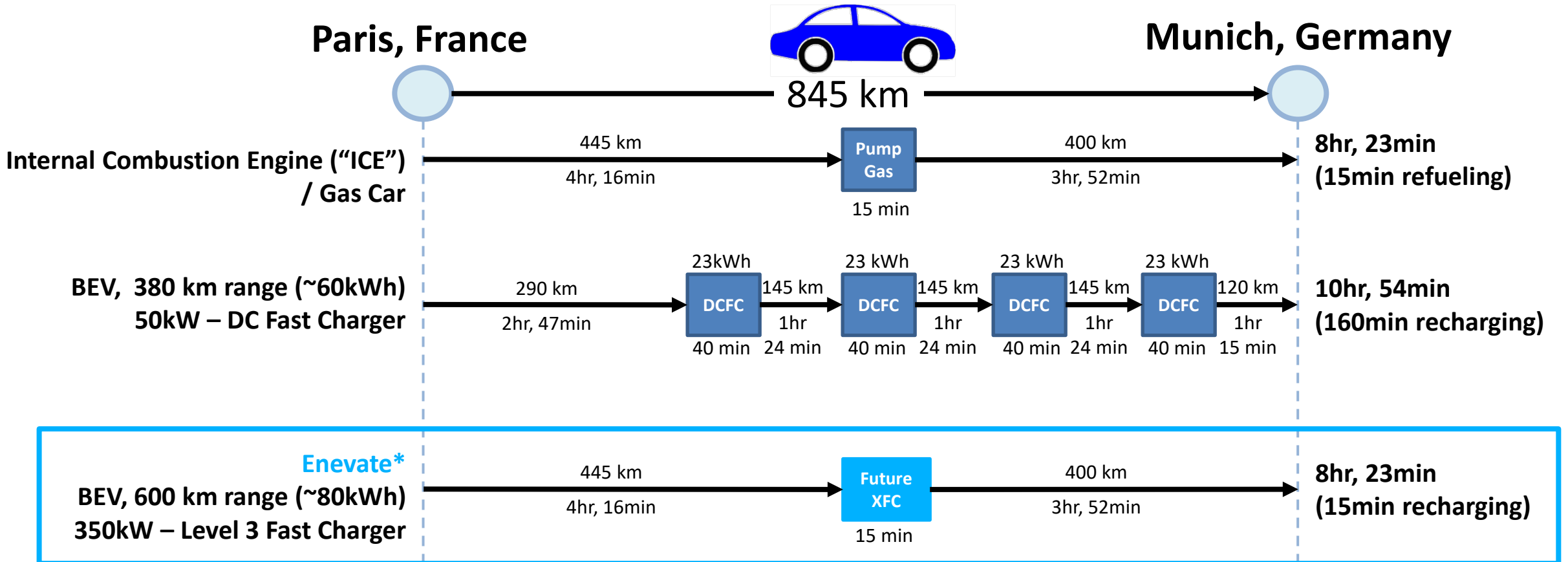
Enevate XFC-Energy[®]
Li-ion battery

Today's existing Level 3
DC Fast Charge standards
being deployed



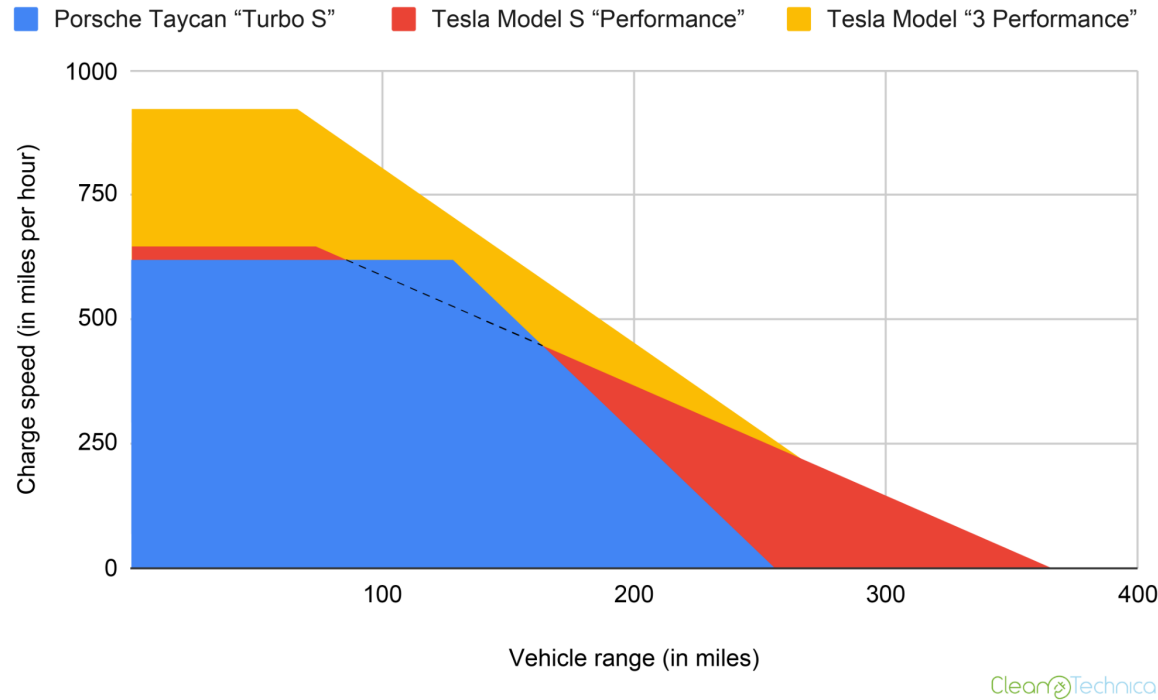
Conventional
Li-ion battery

Example: Charge & Trip Time Experience



**Enevate estimate*

Source: 2017, DOE – Enabling Fast Charging – A Technology Gap Assessment



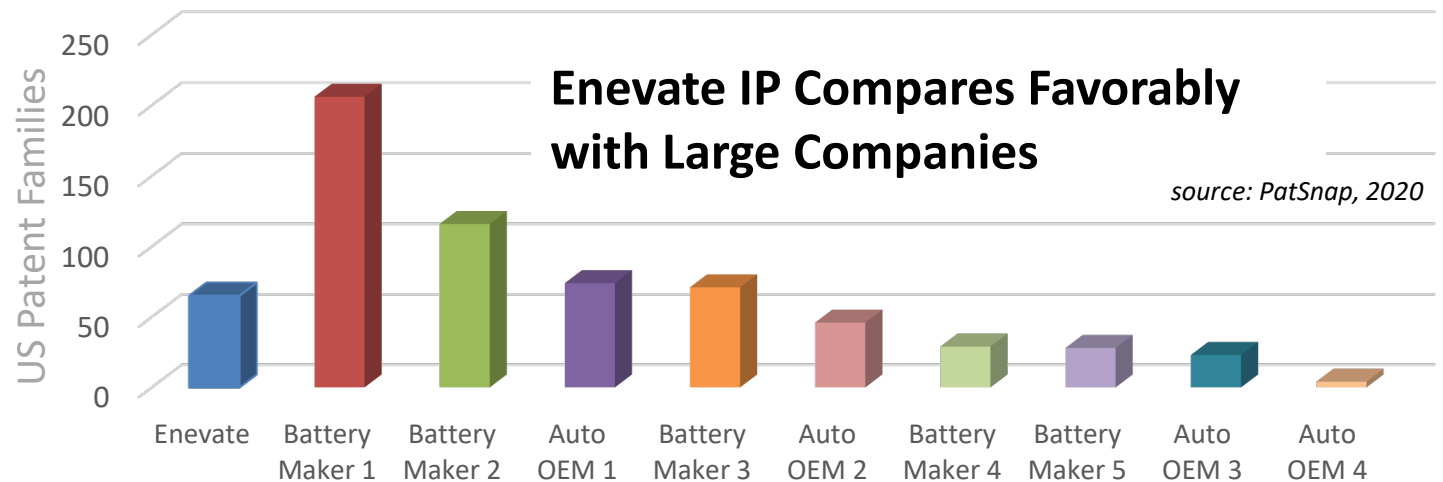
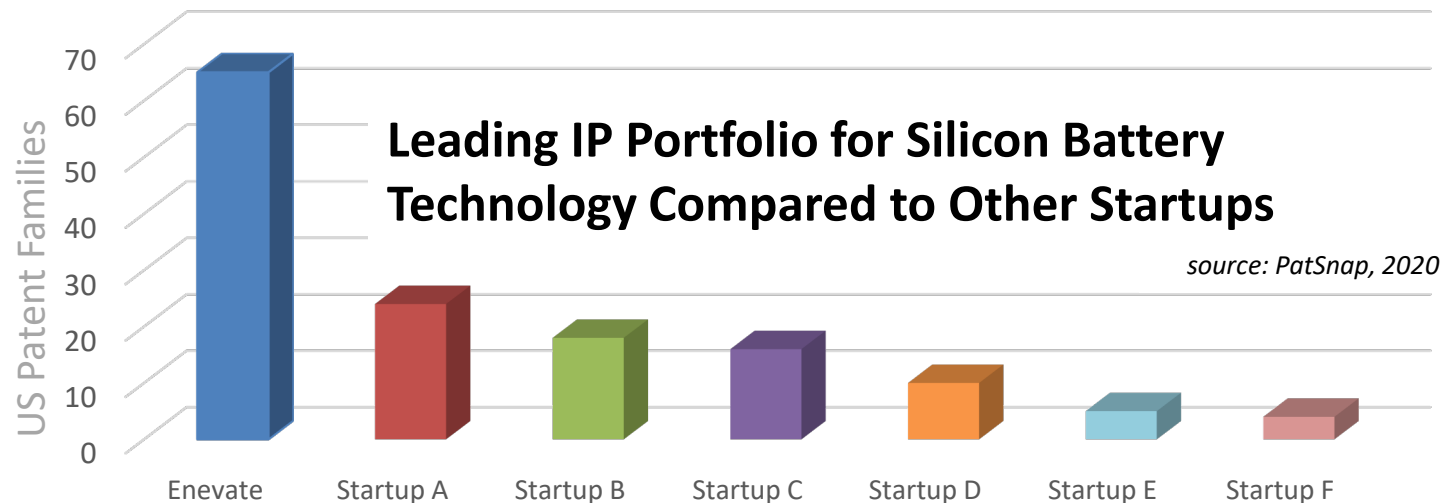
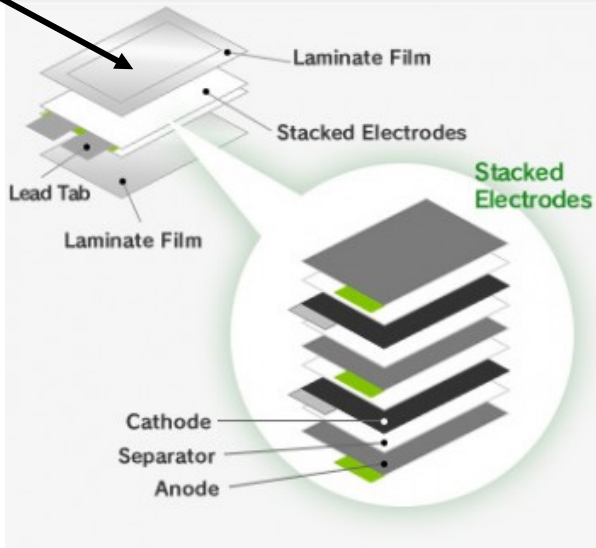
- **McKinsey & Co**
 - \$50B to ensure public charging station access similar to gas stations in just US, Europe, China
 - \$11B just for the US
- **Enevate's charging technology can save \$Billions in infrastructure investment**

- **Charging current drops quickly in most scenarios**
- **Battery will be damaged if a certain rate is exceeded at each SOC (State Of Charge)**
- **Enevate's battery could charge at full rate for almost the entire time reducing charge time for chargers at almost all rates**

EV Battery Pack has many cells



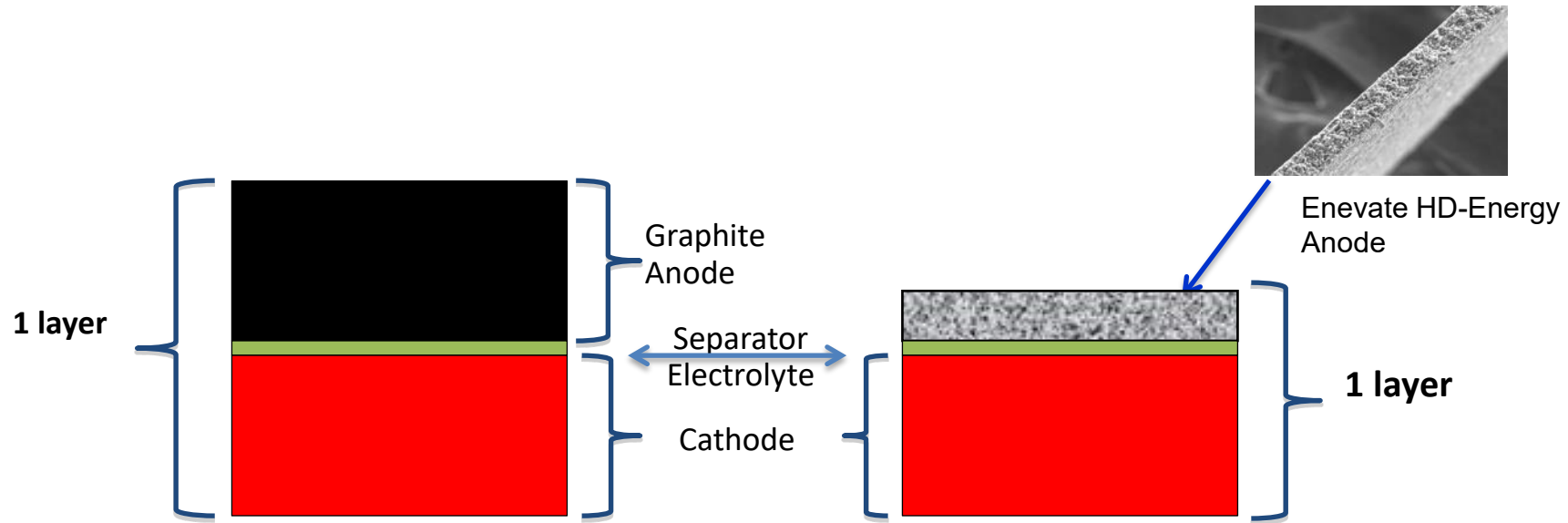
EV Cell has many electrodes (negative anodes, positive cathodes)



Enevate holds the largest portfolio of silicon battery patents compared to other startups and most established EV automotive and battery companies

Conventional Multi-Layer Cell

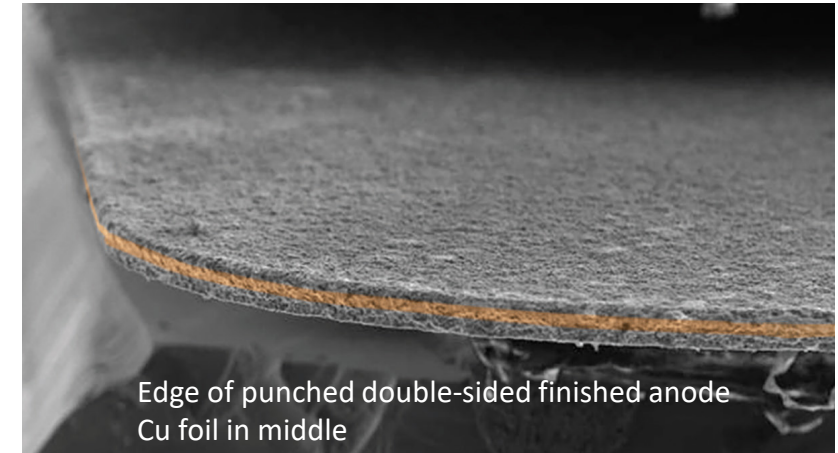
Enevate's Thinner Multi-Layer Cell



More Energy, Smaller Size

- **XFC-Energy[®] Anode Film: Pure Silicon-Dominant Micro-Matrix**

- Inexpensive silicon, low carbon footprint
- Scalable processes
- Scalable for use in pouch, prismatic, and cylindrical formats
- Can be paired with NCA, NCM811, NCMA, low-cobalt and other advanced cathodes

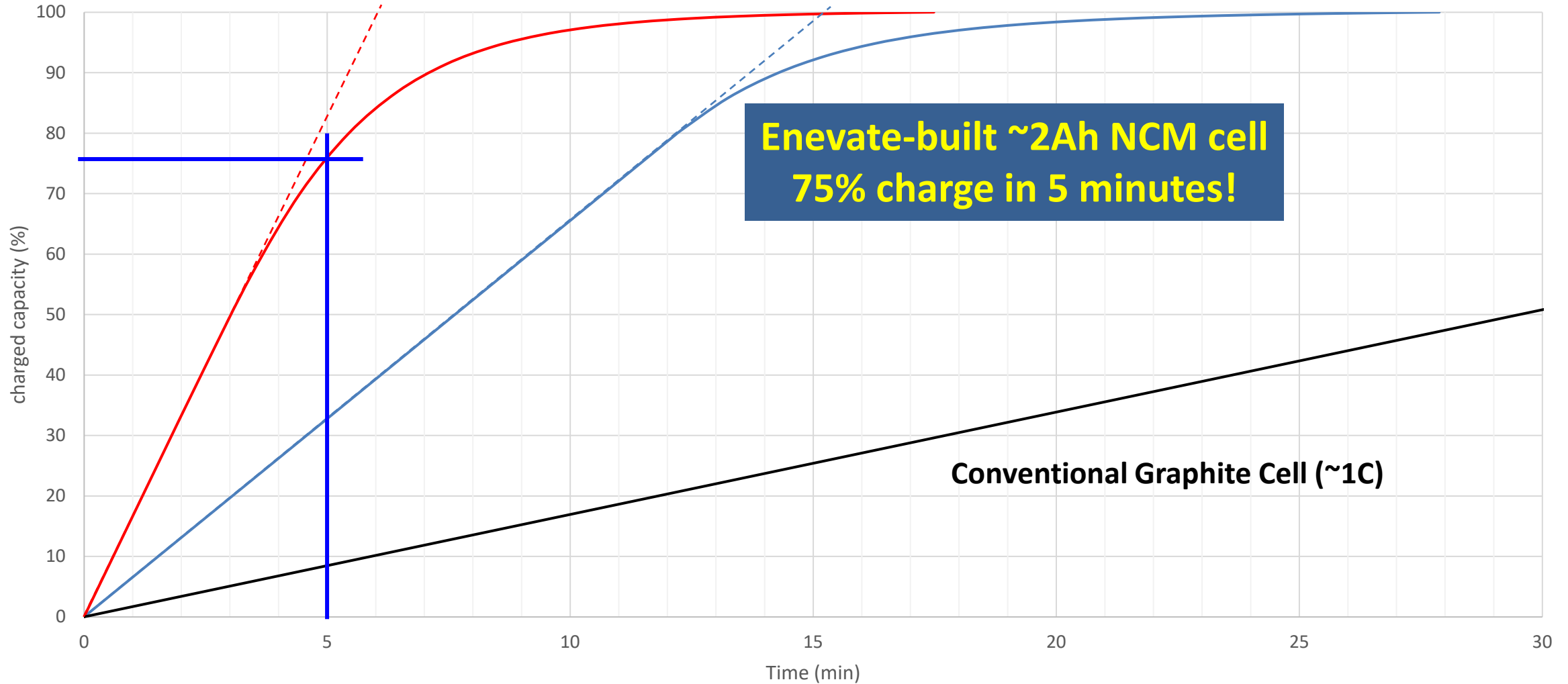


- **Anode is >>70% Silicon**

- ~3000 mAh/g specific capacity available (compared to graphite, 372 mAh/g max)
- 1000-2000 mAh/g utilized in cell designs
- Achieving energy densities of up to 1000 Wh/L, ~350 Wh/kg in large format cells
- High Initial Coulombic Efficiency: 93% for anode, ~90% for full cells (similar to graphite cells)

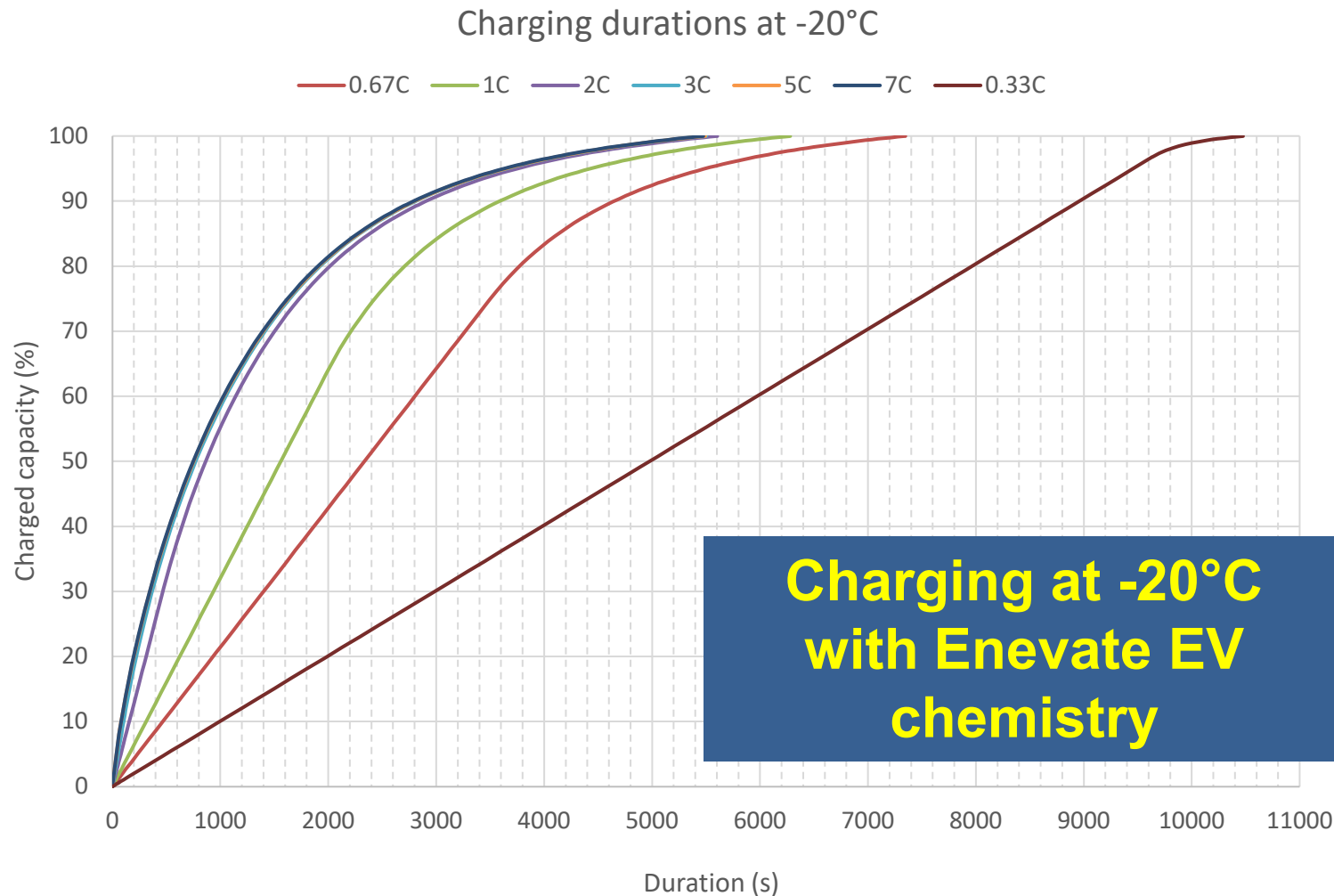
Enevate Silicon-Dominant Cells

— 4C — 10C — Graphite cell



**Enevate-built ~2Ah NCM cell
75% charge in 5 minutes!**

Conventional Graphite Cell (~1C)



Dangerous to charge graphite cells below 0°C

“Many battery users are unaware that consumer-grade lithium-ion batteries cannot be charged below 0°C (32°F). Although the pack appears to be charging normally, plating of metallic lithium can occur on the anode during a sub-freezing charge. This is permanent and cannot be removed with cycling. Batteries with lithium plating are more vulnerable to failure if exposed to vibration or other stressful conditions. Advanced chargers (Cadex) prevent charging Li-ion below freezing.” – Battery University

Regenerative braking key to electric vehicle efficiency and range

- **Problem: Regenerative braking, and thus EV range suffers at lower temperatures**
 - Existing cell technology is challenged at absorbing energy at low temperatures
- **Solution at room temp: Enevate technology can deliver longer range**
- **Solution in cold temp: Enevate technology can deliver even longer range**
 - Regenerative braking is power limited in cold weather because battery can only accept limited charging
 - With less or no battery heating, even more improvements can be realized

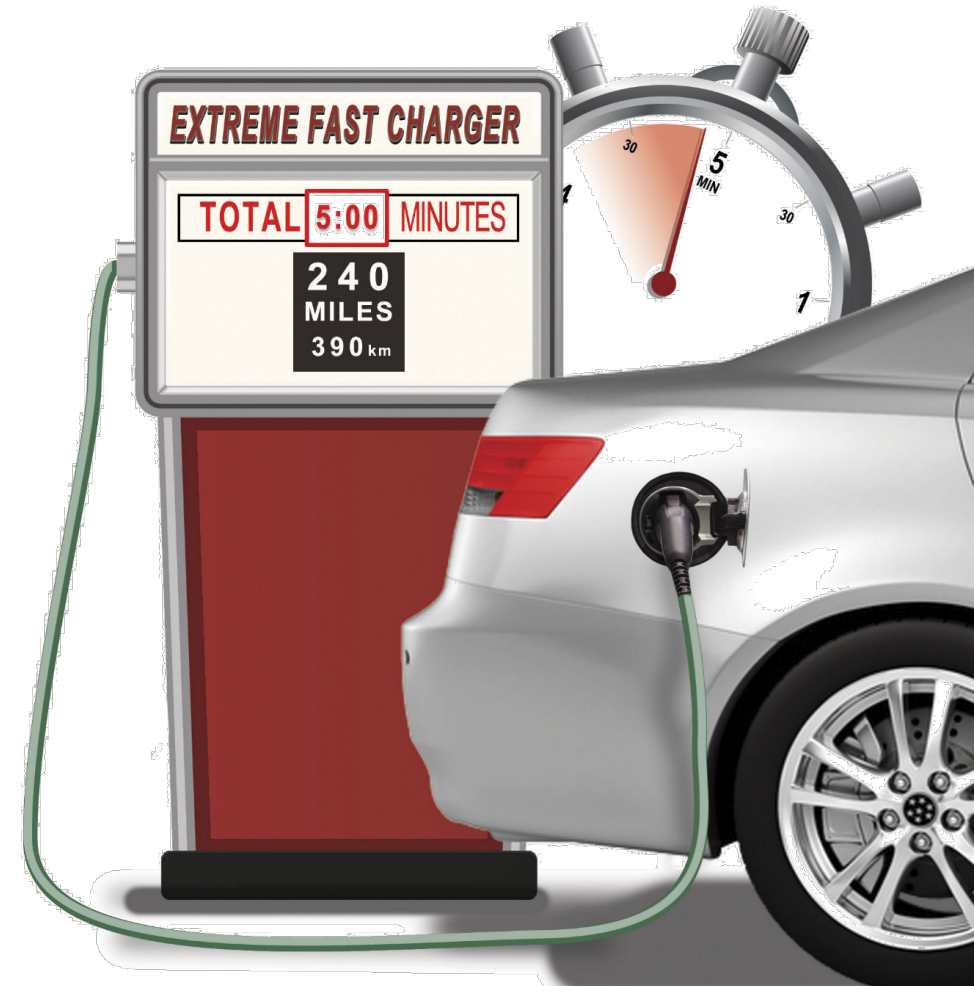
Smaller & Lighter Battery Allows for More Efficient & More Affordable EVs

- **Future EV with Enevate XFC-Energy battery technology**
 - **5-minute Extreme Fast Charging:** same time as gas car
 - Capable of cold-climate fast charging
 - 75kWh battery for 600km WLTP + 50km reserve range (eBoost® mode)
- **Smaller carbon footprint for CO2 emissions**
 - One EV is equivalent to planting two thousand evergreen trees over 10 years
- **More affordable: 20% lower anode cost**
- **Most convenient: Charge @home, @work, AND @highway charge stations**
- **More efficient: Better regenerative braking efficiency and low temperature performance**
 - Longer range for the same battery size
- **Save money on charging infrastructure and utilize existing infrastructure more efficiently**

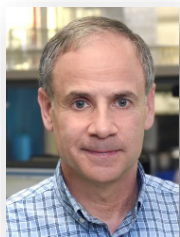




Thank you!
www.enevate.com



BACKUP



Robert A. Rango, President & CEO

- 35+ years: Mobile, Wireless, Semiconductors, Optical, Communications; drove \$4B component business at Broadcom to be #1 globally in Wi-Fi, Bluetooth, GPS
- EVP/GM Broadcom, VP/GM Lucent Micro, AT&T Bell Labs
- MSEE Cornell, BSEE SUNY-Stony Brook



Sameer Rao, CFO

- 21+ years: Semiconductors, Optical, Communications
- Senior Director Finance Max Linear
- MBA USC, MSEE UNCC, BSEE Manipal Institute of Technology



Jarvis Tou, EVP Marketing & Products

- 30+ years: Li-ion Batteries, Automotive, Wireless, Mobile, PC, M2M Consumer Electronics, Semiconductors
- VP/GM CalAmp, VP Staccato, VP Silicon Wave, Intel, Motorola
- University of Pennsylvania Wharton EDP, MBA Arizona State, MSEE Purdue, BSEE University of Michigan



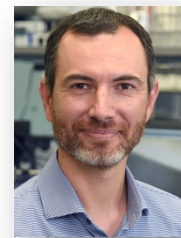
Noel Whitley, General Counsel

- 23+ years: Netlist, Broadcom, Cooley LLP
- JD University of Texas School of Law, MSEE Georgia Tech, BSEE Texas A&M



Dr. Ben Park, Founder & CTO

- 20 years: Surface and Bulk Chemistries, Battery Materials Screening and Development, Battery Chemistry
- 240+ patents issued or filed, authored 45+ talks and publications
- PhD ME UC-Irvine, MSEE Purdue, BSEE Seoul National University



Dr. Frederic Bonhomme, VP Research & Engineering

- 20+ years: Li-ion Batteries, Supercapacitors for Automotive, Industrial, Space and Defense applications
- Johnson Controls, Saft
- PhD and MS Physical Chemistry Bordeaux University



Todd Tatar, VP Operations & Quality

- 35+ years: Li-Ion Batteries; VP PowerGenix, Sanyo, GE, Gould, Martin Marietta
- BSChemE, BS Chemistry USF



Kirk Shockley, VP Manufacturing Projects

- 30+ years: Li-ion Batteries, Solar Energy, Electronic Components; COO Global Solar Energy; VP KEMET Electronics; Fuji Film, Union Carbide
- BS Industrial Management Purdue

Maturity ↑

Product Engineering & Manufacturing Commercialization



EV Large Pouch Cells (modules & EV pack)

Automotive B & C-samples
Start Production



EV Large Pouch Cell (full EV product size)

Typically 30-40 layers
50-150Ah
Automotive A-samples

Development & Process Engineering

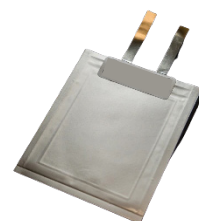
Small Pouch Cell (many-layers)

Typically 10+ layers
~1Ah+



Small Pouch Cell (few-layers)

Typically 3-7 layers,
~0.5Ah



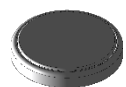
Small Pouch Cell (single-layer)

Typically ~0.1Ah

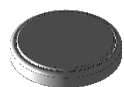
Materials & Electrochemistry Research



Materials Research & Characterization



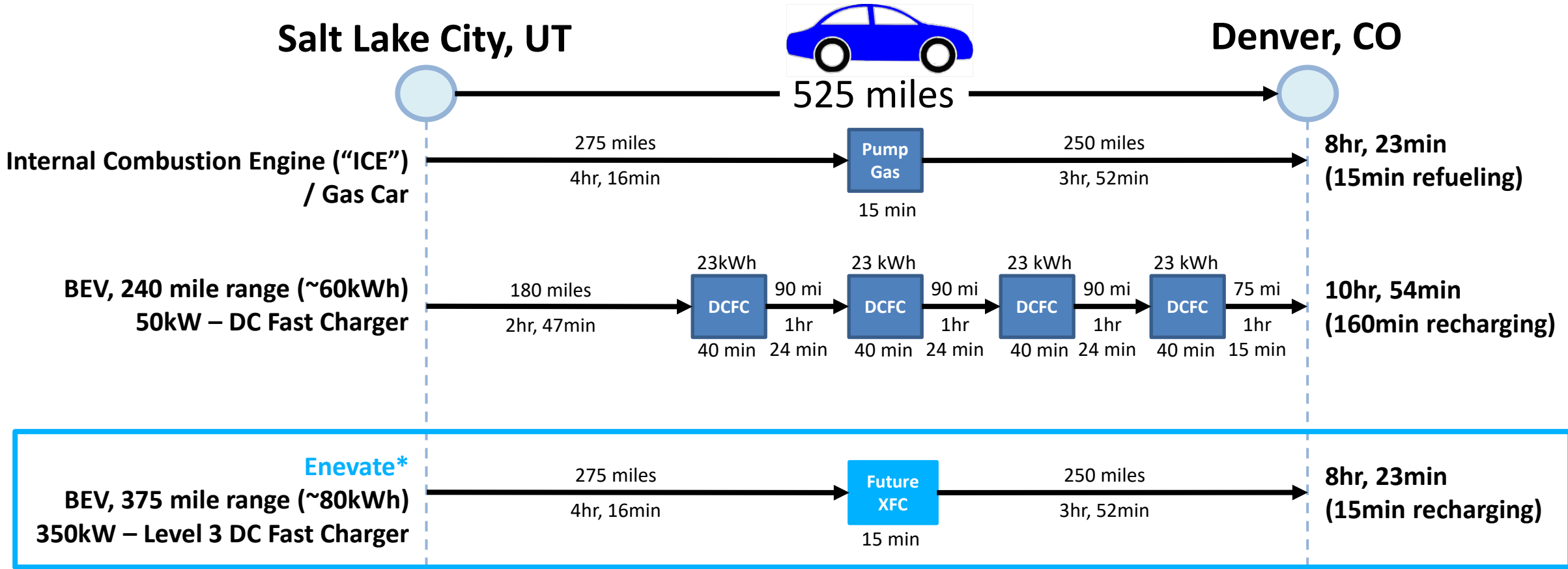
Half-Cells (research coin cell)



Full-Cells (research coin cell)

Typical Time for Any New Breakthrough Battery Technology

10-15 years



*Enevate estimate

Source: 2017, DOE – Enabling Fast Charging – A Technology Gap Assessment

- **Patent Portfolio - Covers Key Advantages of Technology**

- Silicon-dominant anode
- Separator
- Cell design
- Formation
- Conductive films
- Silicon raw materials
- Nanocoatings

- **Technology**

- Cell Design
- Anode Design
- Electrolyte Package
- Materials

- **Production Experience**

- Testing Methods and Results
- Quality systems
- Control plan
- Documentation

- **Certification from Key Standards Organizations**

- Certification results and data
- ISO-certified quality system data
- Know-how regarding achieved/passed certifications

- **Data**

- Cost reduction plan
- Yield Information
- Test data
- Product cost analysis

- **Supply Chain Relationships**

- Material suppliers
- Service providers (including contract manufacturers)

